

What is claimed is:

- 1 1. A speaker damper, comprising a damper casing and a metallic whisker, wherein  
2 the damper casing is a woven pad formed as a circular wafer with corrugated  
3 sections; and the metallic whisker is intermittently buried in the damper casing  
4 and held by a fastening string at every juncture either intermittently along the  
5 direction of a plurality of peak segments or consecutively along the direction of  
6 a plurality of valley segments of the damper casing.
- 1 2. The speaker damper according to claim 1, wherein a fixing binder is applied to  
2 every juncture of the damper casing and the metallic whisker tied with the  
3 fastening string.